

# Gas Density Monitor (GDM) with Integrated Gas Density Transmitter Model 233.52.100 TI

WIKA Data Sheet SP 60.05

## Applications

- Gas density monitoring of closed SF<sub>6</sub> tanks
- For indoor and outdoor installation in SF<sub>6</sub>-gas-isolated switching units

## Special Features

Modified bourdon tube pressure gauge with integrated Gas Density Transmitter inside the case

- Local readout with alarm contacts
- Remote readout (output 4 ... 20 mA, 2-wire system), measuring ranges from 0 ... 10 g/liter to 0 ... 80 g/liter
- High EMI performance, CE-conformity
- Hermetically sealed, therefore no influence by atmospheric pressure fluctuation and differences in altitude

## Description - Gas Density Transmitter

Model 233.52.100 TI features a Gas Density Transmitter integrated into the back of the case. It functions fully as a standard GD-10 Gas Density Transmitter, however, the combination allows for both instruments to obtain a density reading through a single connection to the tank.

The gas density transmitter is electrically compensated following the non-linear behavior of SF<sub>6</sub>-gas according to the virial equation. This provides the highest accuracy and best temperature compensation possible since SF<sub>6</sub> is a real gas functioning according to real gas law equations. Only a gas density transmitter can take this into account.

The gas density transmitter picks up the pressure and temperature of the SF<sub>6</sub>-gas contained in the device (tank). The current gas density is ascertained from both variables by means of an electronic evaluation system. Thermal



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induced pressure changes are dynamically compensated and do not affect the output signal. The gas density transmitter generates a density proportional, standardized signal of 4 ... 20 mA.

Recalibration of the zero signal is not necessary due to the high long-term stability of the gas density transmitter. The hermetically-sealed measuring cell guarantees high long-term leak tightness. It is welded closed to prevent leaks and remain independent of atmospheric pressure fluctuations and variations of the mounting height.

The EMI properties of the transmitter are tested according to IEC 61000-4-2 thru IEC 61000-4-6 and guarantee a safe pick-up of the signal which is especially suited to conditions prevailing in high-voltage switching units.

## Description - Gas Density Monitor

### Nominal size

100 mm dial size with transmitter integrated into special deeper case

### Accuracy (relating to the measuring span)

Accuracy of  $\pm 1\%$  at  $+20\text{ °C}/68\text{ °F}$  ( $\pm 0.37\%/10\text{ °K}$  must be added as the temperature deviates from  $+20\text{ °C}/68\text{ °F}$ )

- Reference diagram KALI-Chemie AG
- Calibration pressure is used as reference isochore

### Scale ranges

All standard ranges and +/- ranges with a measuring span of min. 1.6 bar und max. 25 bar ( $\text{SF}_6$  gas pressure at  $+20\text{ °C}$ )

### Calibration pressure $P_E$

As ordering specifications

### Permissible temperatures

Ambient:  $-20 \dots +60\text{ °C}$  (gas phase)

Storage:  $-50 \dots +60\text{ °C}$

### Alarm contacts / Contact rating

- Max. 3 magnetic snap-action contacts, to make or break, with galvanic isolation, switching points non-adjustable and secured
- Contact rating: 20 W / 20 VA, max. 1 A
- Material of contacts: 80 % Ag / 20 % Ni, gold-plated

### Switching accuracy in temperature range $-20 \dots +60\text{ °C}$

If switching point is equal  $P_E$ : as measuring span,

If switching point is not equal  $P_E$ :

Moved parallel to calibration pressure

### High-voltage test

2 kV, 50 Hz, 1 s (wiring versus case)

### Electrical connection

Cable box with cable gland M20 x 1.5

Connection cross-section max. 2.5 mm<sup>2</sup>

### Pressure connection

Stainless steel,

Lower mount (LM) only, spigot  $\varnothing 6 \times 5$ , similar to EN 837,

G 1/2 B (male), 22 mm flats

### Pressure element

Stainless steel, welded

Gas tight: leakage rate  $\leq 1 \cdot 10^{-8}$  mbar · l / s

Test method: spectrometry of helium mass

### Movement

Stainless steel

Bimetal link (temperature compensation)

### Dial

Aluminium, red-green-yellow section as ordering specifications

### Pointer

Aluminium, black

### Case

Stainless steel with silicone oil or dry nitrogen filling

Gas tight: leakage rate  $\leq 1 \cdot 10^{-5}$  mbar · l / s

### Window

Laminated safety glass

### Bezel ring

Cam ring (bayonet type), stainless steel

secured with 3 welding spots

### Ingress protection

IP 65 per EN 60 529 / IEC 529

### Weight

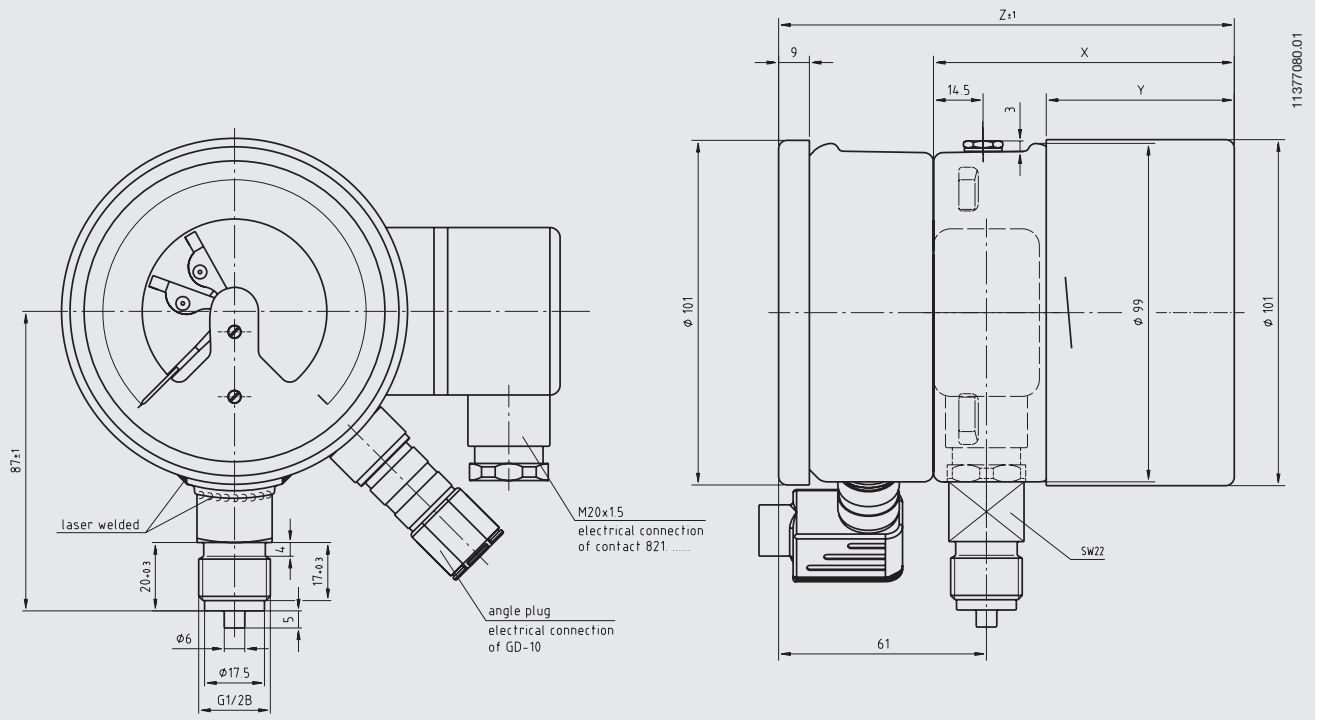
approx. 1.2 kg

## Options - Gas Density Monitor

- 3 magnetic snap-action contacts, without galvanic
- Isolation, switching points are adjustable
- Acrylic glass window
- Pressure connection through flanges
- Pluggable cable box

# Dimensions in mm

## Standard version



| kind of contact  |           | X   | Y  | Z   |
|--|-----------|-----|----|-----|
| double contact without separate circuits without adjustable arms | 821.xx    | 88  | 55 | 133 |
| double contact with separate circuits without adjustable arms    | 821.x.x   | 88  | 55 | 133 |
| double contact with separate circuits with adjustable arms       | 821.x.x   | 96  | 63 | 141 |
| triple contact without separate circuits without adjustable arms | 821.xxx   | 96  | 63 | 141 |
| triple contact with separate circuits without adjustable arms    | 821.x.x.x | 96  | 63 | 141 |
| triple contact with separate circuits with adjustable arms       | 821.x.x.x | 113 | 80 | 158 |

## Specifications for Gas Density Transmitter

| Designed for Sensing principle                            |   | pure SF <sub>6</sub> -gas piezoresistive   |            |            |            |            |             |
|---|---|--|------------|------------|------------|------------|-------------|
| Density ranges<br>(Pressure ranges)                       | g/Litre<br>bar <sub>abs.</sub> at 20 °C | 10<br>1.64   | 16<br>2.59 | 25<br>3.97 | 40<br>6.16 | 60<br>8.87 | 80<br>11.33 |
| Over pressure safety                                      | bar <sub>abs.</sub>                     | 14   | 14         | 14         | 29         | 29         | 67          |
| Burst pressure of sensor                                  | bar <sub>abs.</sub>                     | 17   | 17         | 17         | 35         | 35         | 80          |
| Pressure reference  |   | absolute pressure  |            |            |            |            |             |
| Materials   |   |  |            |            |            |            |             |
| Wetted parts  |   | stainless steel  |            |            |            |            |             |
| Case / terminal case                                      |   | stainless steel  |            |            |            |            |             |
| Internal transmitting fluid                               |   | synthetic oil  |            |            |            |            |             |
| Power supply U <sub>B</sub>                               | DC V                                    | 10 < U <sub>B</sub> ≤ 30   |            |            |            |            |             |
| Signal output and maximum load R <sub>A</sub>             |   | 4 ... 20 mA, 2-wire, R <sub>A</sub> ≤ (U <sub>B</sub> -10 V) / 0.02 A with R <sub>A</sub> in Ohm and U <sub>B</sub> in Volt                        |            |            |            |            |             |
| Accuracy  | % of span                               | -40 °C.: 3% / 20 °C.: 1% / 60 °C.: 2.3% (optimal accuracy point)<br>-40 °C.: 4% / 20 °C.: 2% / 60 °C.: 3.3% (beginning and end of measuring range) |            |            |            |            |             |
| 1-year stability  | % of span                               | ≤ 0.3 (at reference conditions)  |            |            |            |            |             |
| Nominal temperature                                       | °C (°F)                                 | -40 ... +60 (-40 ... +140) [gas phase!]  |            |            |            |            |             |
| Working temperature range                                 | °C (°F)                                 | -40 ... +80 (-40 ... +176) [gas phase!]  |            |            |            |            |             |
| Storage temperature                                       | °C (°F)                                 | -40 ... +80 (-40 ... +176)   |            |            |            |            |             |
| CE - conformity   |   | EN 61 326  |            |            |            |            |             |
| High voltage strength                                     | DC V                                    | 750 (wiring versus case)   |            |            |            |            |             |
| Electro-magnetic immunity (EMI) / RFI                     |   | IEC 61000-4-2 (ESD): test level 4 (8 kV)   |            |            |            |            |             |
| per IEC 61000-4   |   | IEC 61000-4-3 (Field): test level 3 (10 V/m)   |            |            |            |            |             |
|   |   | IEC 61000-4-4 (Burst): test level X (+/-4 kV)  |            |            |            |            |             |
|   |   | IEC 61000-4-5 (Surge): test level 2 (+/-1 kV)  |            |            |            |            |             |
|   |   | IEC 61000-4-6 (Conducted RFI): test level 3 (10 V)   |            |            |            |            |             |
| Cable gland and Ingress protection per EN 60529 / IEC 529 |   | 2-pin plug, IP 67 {L-junction box brass, nickel-plated, IP 67}<br>{cable gland with flying lead 1.5 m; IP 68}                                      |            |            |            |            |             |
| Wiring protection   |   | Protected against reverse polarity and overvoltage   |            |            |            |            |             |

Items in curved brackets { } are optional extras for additional price.

Modifications may take place and materials specified may be replaced by others without prior notice.  
Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing.



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